



DISC SERVICE AND REPLACEMENT ASSEMBLY INSTRUCTIONS

1. **The disc is delivered ready to mount to vehicle. Do not tighten or loosen fasteners.**
2. Items A-C are available as a Hardware Pack, and should be ordered with replacement rotors.
3. Item B includes 5 flat washers and 5 spring type washers. These alternate around the assembly.
4. Apply a high temperature thread locking fluid to item C, M5 cap screw.
5. **Torque cap screw to 5 Ft/Lb, (60 In/Lb or 7 N/M) Do not over-tighten.**
6. Replace hardware pack A-C each time rotor rings are replaced.

- A. Drive Bushing
B. Washer, Flat or Spring alternated
C. M5 SHCS Bolt

